



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D350-607-041
Job Sheet 176264



Part No: D350-607-041

Job Qty: 1 ea

Part Name: AS350/AS355 Heli-Utility-Basket™ Long Version - Fits LH or RH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/19/18

Job Tracking No:

Due Date: 5/22/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG D350-607-1 REV A SHEETS 12,14-16,20, DSI9709 REV A IPP Rev:M 05.09.02 Added D2856-400-720 KJ/JLM IPP Rev:N 07-12-21 ECN1068 DD IPP Rev:O as per ECN10-545 DD 10.04.16 verified by:EC IPP REV:P 12.07.24 AS PER ECN 12-603 DD VERF:EC IPP REV:Q 13.08.07 AS PER IIN REV.A DD VERF:JLM IPP REV:R 15.01.06 AS PER DSI9709REV.A DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		5/22/18	0.00	0.00	Start Up Stores/Pkg-2		18-5-17
110	Packaging	1 pcs		5/22/18	0.00	0.00	Packaging1-3		18-5-17
120	Small Fab	1 pcs		5/22/18	0.00	1.02	Small Fab-4		18-5-17
130	QC	1 pcs		5/22/18	0.00	0.00	QC5		33
140	Packaging	1 pcs		5/22/18	0.00	0.00	Packaging1-3		MAY 17 2018
150	QC	1 pcs		5/22/18	0.00	0.00	QC4		Smb
155	DC	1 pcs		5/22/18	0.00	0.00	DC		
160	Packaging	1 pcs		5/22/18	0.00	0.00	Packaging3-1		MAY 24 2018
170	QC21-FG	1 Ea		5/22/18	0.00	0.00	QC21		MAY 24 2018

Part Op 120 - Assemble as per Dwg D350-607 Seal support gusset seam with white sikaflex-291 Batch: _____ Expiry
Descriptions: date: _____

130 - *****Ensure label for weight capacity is correct*****

155 - Photocopy bluefile & type labels per PPPD350-607-041 CHG009

160 - Identify and pack for shipping as per PPP D350-607-041



Container No: S072219



Part: D350-607-041

Job No: 176264

Serial No/Batch: S072219

Revision:

Inspector:

Date: 05/17/18

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Hawkesbury, ON K6A 1K7
CANADA
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003271

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3-16A	Bolt	2 Ea (2 ea)	90-Start up Operation	5045859
AN4-22A	Bolt	1 Ea (1 ea)	90-Start up Operation	5026794
AN4-24A	Bolt	1 Ea (1 ea)	90-Start up Operation	FM137371-1
AN4-7A	Bolt	2 Ea (2 ea)	90-Start up Operation	5057520
AN5-17A	Bolt	4 Ea (4 ea)	90-Start up Operation	5048378
AN970-4	Washer	4 Ea (4 ea)	90-Start up Operation	5016395
D2022-101	Spacer	2 Ea (2 ea)	90-Start up Operation	5059045
D2221	Basket Base Assembly	1 Ea (1 ea)	90-Start up Operation	5049084
D2258-200	Weight Placard 200lb	1 Ea (1 ea)	90-Start up Operation	5067193
D2332-041	Lid Prop Assembly 6.69"	1 Ea (1 ea)	90-Start up Operation	5035408
D2512	Basket Lid	1 Ea (1 ea)	90-Start up Operation	5067241
D2530	Handle Weldment	1 Ea (1 ea)	90-Start up Operation	5045772
D2535	Spring	2 Ea (2 ea)	90-Start up Operation	5054446
D2537	Bushing	2 Ea (2 ea)	90-Start up Operation	5043700
D2931	Bumper	2 Ea (2 ea)	90-Start up Operation	F86435
MS20600-AD4W3	Cherry Rivet	2 Ea (2 ea)	90-Start up Operation	5042091
MS21042L3	Nut	2 Ea (2 ea)	90-Start up Operation	5062377
MS21042L4	Nut	4 Ea (4 ea)	90-Start up Operation	5054118
MS21042L5	Nut	4 Ea (4 ea)	90-Start up Operation	5041167
NAS1149D0416J	Washer	2 Ea (2 ea)	90-Start up Operation	FM131511
NAS1149D0463J	Washer	2 Ea (2 ea)	90-Start up Operation	5055952
NAS1149D0563J	Washer	4 Ea (4 ea)	90-Start up Operation	5034441
NAS1149DN832J	Washer	2 Ea (2 ea)	90-Start up Operation	5034441
AN4-12A	Bolt	1 Ea (1 ea)	140-Packaging	5048377
AN4-15A	Bolt	4 Ea (4 ea)	140-Packaging	5052424
D2324	Strut Assembly	1 Ea (1 ea)	140-Packaging	F148905
D350-607-241	AS350/355 Basket Mounting System	1 Ea (1 ea)	140-Packaging	5067603
MS21042L4	Nut	5 Ea (5 ea)	140-Packaging	5056039
NAS1149D0463J	Washer	10 Ea (10 ea)	140-Packaging	5055952

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN3-16A	2	110	0
	AN4-22A	1	76	0
	AN4-24A	1	19	0
	AN4-7A	2	192	0
	AN5-17A	4	104	0
	AN970-4	4	192	0
	D2022-101	2	77	0
	D2221	1	1	0
	D2258-200	1	6	0
	D2332-041	1	14	0
	D2512	1	2	0
	D2530	1	26	0
	D2535	2	73	0
	D2537	2	80	0
	D2931	2	1,080	0
	MS20600-AD4W3	2	473	0
	MS21042L3	2	2,859	0
	MS21042L4	4	3,666	0
	MS21042L5	4	984	0
	NAS1149D0416J	2	3,104	0
	NAS1149D0463J	2	6,773	0
	NAS1149D0563J	4	1,667	0
	NAS1149DN832J	2	2,272	0
140-Packaging	AN4-12A	1	147	0
	AN4-15A	4	487	0
	D2324	1	8	0
	D350-607-241	1	0	0
	MS21042L4	5	3,666	0
	NAS1149D0463J	10	6,773	0

Part Specifications	
Specifications could not be found.	

Plex 4/19/18 11:21 AM Dart.Gagnon.Michelle

3.0 CORRECTIONS TO THE PARTS LISTS

IS:

- 6.1 D350-607-041/-041A/-043/-043A HELI-UTILITY-BASKET™ (D350-607-1)
25.27.1 D350-607-041/-041A/-043/-043A HELI-UTILITY-BASKET™ (ICA-D350-607)

Qty -041	Qty -041A	Qty -043	Qty -043A	Qty -241	Part Number	Description
X					D350-607-041	HELI-UTILITY-BASKET
	X				D350-607-041A	HELI-UTILITY-BASKET
		X			D350-607-043	HELI-UTILITY-BASKET
			X		D350-607-043A	HELI-UTILITY-BASKET
1	1	1	1		AN4-12A	BOLT
4	4	4	4	8	AN4-15A	BOLT

- 6.2 D350-607-045/-045A/-047/-047A HELI-UTILITY-BASKET™ (D350-607-1)
25.27.2 D350-607-045/-045A/-047/-047A HELI-UTILITY-BASKET™ (ICA-D350-607)

Qty -045	Qty -045A	Qty -047	Qty -047A	Qty -241	Part Number	Description
X					D350-607-045	HELI-UTILITY-BASKET
	X				D350-607-045A	HELI-UTILITY-BASKET
		X			D350-607-047	HELI-UTILITY-BASKET
			X		D350-607-047A	HELI-UTILITY-BASKET
1	1	1	1		AN4-12A	BOLT
4	4	4	4	8	AN4-15A	BOLT

WAS:

- 6.1 D350-607-041/-041A/-043/-043A HELI-UTILITY-BASKET™ (D350-607-1)
25.27.1 D350-607-041/-041A/-043/-043A HELI-UTILITY-BASKET™ (ICA-D350-607)

Qty -041	Qty -041A	Qty -043	Qty -043A	Qty -241	Part Number	Description
X					D350-607-041	HELI-UTILITY-BASKET
	X				D350-607-041A	HELI-UTILITY-BASKET
		X			D350-607-043	HELI-UTILITY-BASKET
			X		D350-607-043A	HELI-UTILITY-BASKET
5	5	5	5		AN4-12A	BOLT
				8	AN4-15A	BOLT

- 6.2 D350-607-045/-045A/-047/-047A HELI-UTILITY-BASKET™ (D350-607-1)
25.27.2 D350-607-045/-045A/-047/-047A HELI-UTILITY-BASKET™ (ICA-D350-607)

Qty -045	Qty -045A	Qty -047	Qty -047A	Qty -241	Part Number	Description
X					D350-607-045	HELI-UTILITY-BASKET
	X				D350-607-045A	HELI-UTILITY-BASKET
		X			D350-607-047	HELI-UTILITY-BASKET
			X		D350-607-047A	HELI-UTILITY-BASKET
5	5	5	5		AN4-12A	BOLT
				8	AN4-15A	BOLT

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

APPROVED

BY: 
D. SHEPHERD (DE # 02)

DATE: 14.09.25
CERT. NO.: SH94-14
ISSUE NO.: 6

DESIGN		DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. A
MFG. APPR.	N/A	DSI 9709	SHEET 4 OF 4
APPROVED		TITLE	SCALE
DE APPR.		PARTS LIST CORRECTION NTS	
DATE	14.09.25	COPYRIGHT © 2014 BY DART AEROSPACE LTD	
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6.0 PARTS LIST

6.1 D350-607-041/-041A/-043/-043A HELI-UTILITY-BASKET™

Qty -041	Qty -041A	Qty -043	Qty -043A	Qty -241	Part Number	Description
X					D350-607-041	HELI-UTILITY-BASKET
	X				D350-607-041A	HELI-UTILITY-BASKET
		X			D350-607-043	HELI-UTILITY-BASKET
			X		D350-607-043A	HELI-UTILITY-BASKET
1	1	1	1	X	D350-607-241	BASKET CLAMP KIT INSTALLATION
2	2	5	5		D2022-101	SPACER
1	1	1	1		D2221	BASKET BASE ASSEMBLY
				4	D2230-1	LUG
				4	D2230-3	CLAMP
1	1	1	1		D2258-200	LABEL
1	1	1	1		D2324	STRUT
1		1			D2332-041	PROP ASSEMBLY
1	1				D2512	BASKET LID ASSEMBLY
1	1	1	1		D2530	HANDLE WELDMENT
2	2	2	2		D2535	SPRING
2	2	2	2		D2537	BUSHING
				8	D2732-030	RUBBER CUSHION
2	2	2	2		D2931	BUMPER
		1	1		D2989-041	BASKET LID ASSEMBLY (OUTSIDE)
		1	1		D2989-043	BASKET LID ASSEMBLY (INSIDE)
	1				D350-607-141	AUTOMATIC LID OPENER INSTL
			1		D350-607-143	AUTOMATIC LID OPENER INSTL
2	2	2	2		AN3-16A	BOLT
2	2				AN4-7A	BOLT
5	5	5	5		AN4-12A	BOLT
		2	2		AN4-13A	BOLT
				8	AN4-15A	BOLT
1		7	5		AN4-22A	BOLT
1					AN4-24A	BOLT
4	4	4	4		AN5-17A	BOLT
2	2	2	2		MS20600AD4W3	RIVET (OR CR9163-4-3)
10 12	12	24	24	16	NAS1149D0463J	WASHER (OR AN960JD416)
2		2			NAS1149D0416J	WASHER (OR AN960JD416L)
4	4	4	4		NAS1149D0563J	WASHER (OR AN960JD516)
2	2	2	2		NAS1149DN832J	WASHER (AN960JD8)
		2	2		NAS1515H4	WASHER
4		4			AN970-4	WASHER
2	2	2	2		MS21042L3	NUT (OR MS21042-3)
5 8	7	14	12	8	MS21042L4	NUT (OR MS21042-4)
4	4	4	4		MS21042L5	NUT (OR MS21042-5)